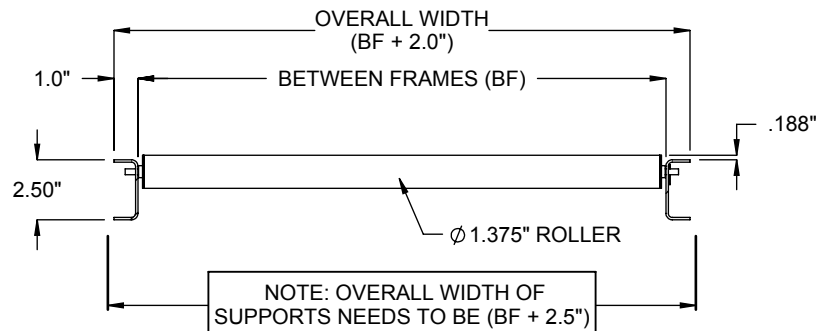


RIGHT SIDE (SHOWN)
LEFT SIDE OPPOSITE AS SHOWN



SECTION A-A
F98 CHANNEL, 2-1/2" x 1" x 12ga

1418S COMBINATIONS

BETWEEN FRAMES	LENGTH	DEGREE
10	24	30
10	33	45
13	27	30
13	38	45
16	30	30
16	43	45
22	36	30
22	54	45

SPECIFICATIONS

BETWEEN FRAMES: 10" - 22" (See chart)	LENGTH: 24" - 57" (See chart)
ROLLER CENTERS: 1.5", 3", 4.5", 6"	DEGREE: 30°, 45° (See chart)
ROLLERS: 1.375" dia., 18 ga. wall galvanized tubes with 1/4" round cold rolled steel axles, spring retained. <u>Standard</u> A02 bearings are light oil lubricated. 50 lbs. roller capacity.	
FRAMES: Standard F98 set high 2-1/2" x 1" x 12ga formed steel channel with bolted 1-1/8" x 12ga angle crossties. <u>Optional</u> F33 set low 3-1/2" x 1" x 12ga.	
ROLLER SURFACE: Standard galvanized tube. <u>Optional</u> roll covers includes Orange Polyurethane, 1/8" wall.	
COUPLINGS: <u>Standard</u> Hooks on one end.	
FRAME FINISH: Standard finish is OSHA safety blue powder. <u>Optional</u> colors include green, beige, gray, orange, black and yellow.	

Model: 1418S - Gravity Spur Conveyor, 1.375 diameter 18 gauge roller

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